In the early 1800s, Ruatara, chief of the Ngapuhi people, was among the first to plant wheat as a crop in New Zealand.

1820 – Agricultural plough put into land for the first time at Kerikeri. During the 1820s missionaries sent letters back to their homeland boasting about the fields of wheat they had planted.

1835 – The first mill was established at Waimate and by the following year a stock pile of 12 months of flour was made. By 1837 the mill was working to full capacity and 35 acres of wheat were harvested.

1839-44 – Mills were established in other settlements including Auckland, Wellington and Hokitika. The mill was the central feature of a community once the land had been cleared and settlements established. By the 1840s wheat growing was well established by both the Maori and Europeans.

1841 – First steam-powered mill built.

1845-55 – Golden Age for Maori agriculture; they were the main suppliers of food for settlers. As the amount of harvest increased so did the need for efficient mills. The first Maori-owned water mill was built at Aotea on Raglan Harbour in 1846. Over the next few years, mills flourished with over 40 in the Auckland area alone.

1850–60 – 90,000 acres of land planted with wheat.

1853 – First Canterbury mill at Christchurch was opened, with the owners proudly announcing that grain would be ground for 1 shilling a bushel (about one 36 L bucket).

1855 – The first records of wheat production were collated showing that the North Island had 994 hectares and the South Island 3163 hectares planted in wheat. The preoccupation with milling by the early population of New Zealand highlights the importance of bread as a staple part of the diet. Settlers brought this habit with them and the Maori quickly acquired a taste for it.

1870s–today – Roads and railways were changing the way of life in rural settlements. Previously every small town had its own wheat harvest and mill but with the advent of railways, areas in which climate or soil conditions were unsatisfactory could now receive flour from other parts of the country. As with Maori mills in the 1860s, many European mills closed down after 1880s.

Since that time, wheat has been one of the mainstays of New Zealand’s arable cropping industry. Today, wheat production is centred in the greater Canterbury area and in 2009 46,900 hectares of wheat was harvested, accounting for 87 percent of the national total. In the year ending June 2009 the yield was 408,400 tonnes of wheat. However, these figures do not represent the total quantity of wheat used in New Zealand, as wheat has been imported primarily from Australia since the early 1930s to ensure sufficient supply for bread making. The quantity imported has ranged from none to over 250,000 tonnes per year.

Today, wheat is of major significance to New Zealand’s food industry, being used in a wide range of baking goods, from breads and biscuits to food thickeners. Wheat grain and milling by-products are also used as stock feed.

**MAHENO MILL**

1865 – An example of a typical mill of the day was Clark’s flour mill built at Maheno, North Otago. The mill was built of stone and the flour was made between two wheel shaped stones, with the lower one fixed and stationary while the top stone turned against it, crushing the wheat which was poured in through a hole in the middle. As the wheat was ground, grooves cut in the rock guided the grain along progressively smaller channels to the outside rim. The power to drive the stones came from a 3 metre wide water wheel, which was turned by a stream. The quality of the final flour depended on the skill of the miller.

1880 – Unlike other mills, Maheno did not shut down and the first technology update occurred as the wheel was replaced with a water turbine which was more power efficient and allowed the miller to control speeds more effectively.

1901 – The mill was upgraded, with the old stones discarded and replaced with roller mills. This technology is still in place today. Roller mills first crack the grain and then reduce the wheat to a fine powder through progressively smoother surfaced rollers. The bran and germ are separated out along the way.

1912 – Water was still essential to the production of power. A coke-operated gas engine was installed and used when drought conditions cut the water supply.

1942 – Electricity was introduced but up until the 1960s water remained the main source of power.

1977 – Mill sold and closed down. By this time modern equipment was running alongside machinery installed at the turn of the century.

**HISTORY OF BREAD PRODUCTION**

Although there is no tangible data on when commercial baking started in New Zealand, it is thought it would have been in the 1840s when wheat harvests were thriving. The importance of bread should not be underestimated and this is highlighted in that bread was the subject of many of New Zealand’s earliest food regulations such as the Sale of Bread Act and Bread Ordinance in 1863.

At the turn of the century, 70 bake houses were established in the Canterbury Settlement. They were mostly family businesses which baked through the night. In those days, dough was mixed in a wooden trough by plunging arms into the mixture, punching and kneading it until all ingredients were mixed. This task required considerable strength.

Ovens have developed dramatically since the first European settlers used a camp oven (a round cauldron) which stood over the hot embers of an open fire. Early bakeries used small ‘beehive’ direct fired ovens heated by lighting a fire in them. When the oven was hot...
enough the fire was drawn, or taken out and the batch inserted. It wasn’t until the mid-1920s that travelling ovens were introduced which allowed continuous bread making at controlled speed and temperatures. Over the next 30 years automatic provers, coolers, slicers, wrappers and baggers were added to the process.

Probably the biggest breakthrough was the introduction of the Mechanical Dough Development (MDD) method in 1960s. In this method the dough is mixed at very high speeds and has higher levels of some essential ingredients. This cuts down the amount of time the dough needs to rise from 2 hours to 10 minutes. The dough is then divided, moulded into loaf-size shapes, given a final rising and baked.

REFERENCES
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